

BLUE

Dart Aerospace Ltd.

Date: Monday, 25/06/2007 3:05:34 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : LUG ASSEMBLY

Job Number : 33137

Estimate Number : 11745

P.O. Number : N/A

This Issue : 25/06/2007 S.O. No. : N/A

Prsht Rev. : NC

First Issue : N/A Type : MACHINED PARTS

Previous Run : 30998

Part Number : D3394043

Drawing Number : D3394 REV A

Project Number : N/A

Drawing Revision : A

Material : N/A

Due Date : 02/07/2007

Qty: 16 Um: Each

Written By :

Checked &amp; Approved By :

Comment : Est Rev: A New Issue 06-01-06 JLM

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D2423	Lug Extrusion
2.0	BAND SAW	BAND SAW
3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
4.0	PACKAGING 1	PACKAGING RESOURCE #1
5.0	QC6	DIMENSIONAL CHECK



Comment: Qty.: 0.0735 f(s)/Unit Total : 1.1760 f(s)

D2423 Lug Extrusion

Batch: 30062



Comment: BAND SAW

Cut Blank to .850"



Comment: Sub-Contracting OUTSIDE SERVICES

Send Blanks To: Metec/Mast Precision Machining

P/O: BLKT0001

Machine D3394-3 as per Dwg D3394

C/L 07/03/08



Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage



Comment: DIMENSIONAL CHECK

En 07/06/26

(counted)  
+16



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Machine Or Operation:

Description :

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



8X

Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

M-L 07/06/07

7.0

SPRAY PAINTING

SPRAY PAINTING



210:4058 c201/06/27

Comment: SPRAY PAINT  
DELFLEET BLUE  
CLEAR DELFLEET

ISSUE P.O TO ATELIER DEBOSSELAGE

8.0

QC14

INSPECT SPRAY PAINT



2007-03

Comment: INSPECT SPRAY PAINT

9.0

MS3548993

GROMMET



Comment: Qty.: 2.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty Part Number Description Batch  
2 MS35489-93 Grommet m103688

MF 07-07-04

10.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3394

MF 07-07-04

11.0

QC5

INSPECT WORK TO CURRENT STEP



2007-04

Comment: INSPECT WORK TO CURRENT STEP

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

7/7/4 sa

8X





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Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

1207107105 (8)

Job Completion



1207107105



**CERTIFICATE OF CONFORMITY****SOLD TO:**

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ont.  
K6A 1K7

**SHIPPED TO:**

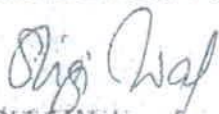
same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
296	D2230-3	Lug B30993	BLKT00001
100	D3394-3	Lug B30993	BLKT00001

MATERIAL: supplied by DART D2423 B30062

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

  
Shig Walz

Vankleek Hill, June 26, 2007

